ENGINEERING CHANGE NOTICE

Data	DAN						LID			MA			
Date: 15.03.23 Job No.:						ADR Yes/No: N ADR D		ate:		50/1	45 550		
	ct No.: D117-1006						Created By:	\$ Approv	ed By:	##	EON#:	15- 552	
Produ	ct Name: Bubble Window						Checked By:	-		76			
		_		,			1				·		
			Initial / (YY/MM/DD)		Distribution		Reqd	Resp	Resp Initial / Date (YY/MM/DD				
Director of Operations Y NF					DQA / QA Coord.		Υ	PS/ED					
Production Manager / Coord. Y LL/MF.					QC Coordinator		Υ	PD					
Purchasing Coord. N CL Production Engineering Coord. N DD/// M					Customer Support		Υ	SW/LM					
Production Engineering Coord. N DD/JLM Production Engineering Coord. N DL					Customer Technica	Support	Y	MB/HS					
						Marketing		Y	KO/SL		·		
Customer Order Processing N SL/BG							Sales Support Mana	iger	N.	CP	<u> </u>		
Reason for Change:													
Bolts	provided were too long, customer needed	permissio	on to use s	horter bolts									
i	Documents Affected: IIN-D117-1006 Rev. C, ICA-D117-1006 Rev. 1												
IF A	PPLICABLE: NCR:	_	CAR:		IR:			URF:					
	PAPERWORK UPDATE X			PARTS I	MUST	COMPL	Y PR	EVIOUS F	PARTS	SATISFA	ACTORY	X	
#	Quality Assurance	Actions			Reqd	Resp		Notes			C	omplete	
1	Notify Previous Customers				Y	SW	Send updated docs to	G\$H					
2	Notify Eurocopter France				N								
3	Notify Augusta Westland				N								
4	Manufacturing Licensing Agreement Upda	te			N								
									·		<u> </u>		
	# Engineering Actions												
#					Reqd	Resp		Notes			Ç	omplete	
5	Required Documents/Drawings/Item ID's U		view (URF)	Reqd N	Resp		Notes			10/		
5 6	Required Documents/Drawings/Item ID's Update Master Document List (MDL)		view (URF	•)	N Y	Resp VS	MDL-D117-1006 Rev.				10/	5.04.28 \	
5 6 7	Required Documents/Drawings/Item ID's Update Master Document List (MDL) Update Document Record (DR)		view (URF)	N Y N		MDL-D117-1006 Rev.				10/		
5 6 7 8	Required Documents/Drawings/item ID's Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix	Jnder Re	view (URF	-)	N Y N		MDL-D117-1006 Rev.				10/		
5 6 7 8 9	Required Documents/Drawings/Item ID's Update Master Document List (MDL) Update Document Record (DR)	Jnder Re	view (URF	5)	N Y N		MDL-D117-1006 Rev.				10/		
5 6 7 8	Required Documents/Drawings/item ID's Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix	Jnder Re	view (URF	F)	N Y N		MDL-D117-1006 Rev.				10/		
5 6 7 8 9	Required Documents/Drawings/item ID's Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix	Jnder Re		-)	N Y N N		MDL-D117-1006 Rev.				1	5.04.28 VG	
5 6 7 8 9 10	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo	-3) Actions		-)	N Y N	VS	MDL-D117-1006 Rev.	С			1	5.04.28 VG	
5 6 7 8 9 10 # 11	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil	Actions ournal es)		-)	N Y N N	VS	MDL-D117-1006 Rev.	С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F	-3) Actions Durnal es)		-)	N Y N N	VS Resp KJ		С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13 14	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF Fi Update Product Development Summary (S	-3) Actions purnal es) iles BTC appli	ications)	=)	N Y N N N Reqd Y Y N N N	VS Resp KJ		С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13 14 15	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST	-3) Actions purnal es) iles BTC appli	ications)	=)	N Y N N N N N N N N N N N N N N N N N N	VS Resp KJ		С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13 14 15	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database	-3) Actions Durnal es) iles ETC apple C Appro-	ications) val List	=)	N Y N N N N N N N N N N	VS Resp KJ		С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13 14 15 16 17	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF Fi Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer	-3) Actions Durnal es) es TC appli C Appro	ications) val List atabase	=)	N Y N N N N N N N N N N N N N N N N N N	VS Resp KJ		С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13 14 15 16 17 18	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF Fi Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite	Actions Durnal es) es TC appli C Appro	ications) val List atabase	=)	N Y N N N N N N N N N N N N N N N N N N	VS Resp KJ		С			Ca	5.04.28 VG	
5 6 7 8 9 10 # 11 12 13 14 15 16 17 18	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF Fi Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite Create / Update Packaging Process Plan (Actions Durnal es) es TC appli C Appro tificate D em Card (PPP)	ications) val List atabase Database		N Y N N N N N N N N N N N N N N N N N N	VS Resp KJ		С			Ca	5.04.28 VG	
# 11 12 13 14 15 16 17 18 19 20	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF Fi Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite	Actions Durnal es) es TC appli C Approv tificate D em Card (PPP) s Plan (F	ications) val List atabase Database		N Y N N N N N N N N N N N N N N N N N N	VS Resp KJ		С			Ca	5.04.28 VG	
# 11 12 13 14 15 16 17 18 19 20 21 22	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite Create / Update Packaging Process Plan (Red Decals required on Packaging Proces Update Controlled Supplier Documents (Q Update Grey Project Binder / Electronic Pr	Actions Durnal es) illes GTC applo ctificate Dem Card (PPP) s Plan (F pulse) De oject Folio	ications) val List atabase Database DPP)? atabase der		N Y N N N N N N N N N N N N N N N N N N	VS Resp KJ		С			G. 15.04	5.04.28 VG	
# 11 12 13 14 15 16 17 18 19 20 21 22 23	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite Create / Update Packaging Process Plan (Red Decals required on Packaging Proces Update Controlled Supplier Documents (Q Update Grey Project Binder / Electronic Pr Update D-Part / M-Drawing / DSI / DEO M	Actions Durnal es) es C Appro tificate Dem Card (PPP) s Plan (F pulse) Da oject Fol aster Bin	ications) val List atabase Database PPP)? atabase der ders		Reqd Y N N N N N N N N N N N N N N N N N N	VS Resp KJ KJ		С			Ca	5.04.28 VG	
# 11 12 13 14 15 16 17 18 19 20 21 22 23 24	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite Create / Update Packaging Process Plan (Red Decals required on Packaging Proces Update Controlled Supplier Documents (Q Update Grey Project Binder / Electronic Pr	Actions Durnal es) es C Appro tificate Dem Card (PPP) s Plan (F pulse) Da oject Fol aster Bin	ications) val List atabase Database PPP)? atabase der ders		Reqd Y Y N N N N N N N N N N N N N N N N N	VS Resp KJ KJ		С			G. 15.04	5.04.28 VG	
# 11 12 13 14 15 16 17 18 19 20 21 22 23	Required Documents/Drawings/Item ID's I Update Master Document List (MDL) Update Document Record (DR) Update Product Compatability Matrix Notify TC / FAA of Change (eg. ICA, 8110 Document Control Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cer Create / Update Change Record Form / Ite Create / Update Packaging Process Plan (Red Decals required on Packaging Proces Update Controlled Supplier Documents (Q Update Grey Project Binder / Electronic Pr Update D-Part / M-Drawing / DSI / DEO M	Actions Durnal es) es C Appro tificate Dem Card (PPP) s Plan (F pulse) Da oject Fol aster Bin	ications) val List atabase Database PPP)? atabase der ders		Reqd Y N N N N N N N N N N N N N N N N N N	VS Resp KJ KJ		С			G. 15.04	5.04.28 VG	

ECN Verified & Complete: _

Date: